

CLAIM AMENDMENTS

1-3. (Canceled)

4. (New) An angular joint of a window frame of a motor vehicle door,  
comprising:

at least one continuously cast aluminum profile,

an angular profile, the at least one profile being joined to the angular  
profile, and

an external paneling supported by the at least one profile and extending in  
the longitudinal direction of the at least one profile at least into a far corner of  
the angular profile.

5. (New) The angular joint as claimed in claim 4, wherein the at least one  
profile overlaps at least a part-region of the angular profile and is joined thereto  
in a positive-locking and non-positive-locking arrangement.

6. (New) The angular joint as claimed in claim 4, wherein the  
external paneling is integrated in the at least one profile and a support  
extending therefrom in a one-piece construction of the external paneling, the  
support and the at least one profile.

7. (New) The angular joint as claimed in claim 5, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.

8. (New) An angular joint of a window frame of a motor vehicle door comprising:

an integrated component part including at least one aluminum profile, and an angular profile, and

an external paneling supported by the at least one profile and extending in the longitudinal direction of the at least one profile at least into a far corner of the angular profile.

9. (New) An angular joint comprising:

at least one continuously cast aluminum profile,

an angular profile, the at least one profile being joined to the angular profile, and

an external paneling supported by the at least one profile and extending in the longitudinal direction of the at least one profile at least into a far corner of the angular profile.

10. (New) The angular joint as claimed in claim 9, wherein the at least one profile overlaps at least a part-region of the angular profile and is joined thereto in a positive-locking and non-positive-locking arrangement.

11. (New) The angular joint as claimed in claim 9, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.

12. (New) The angular joint as claimed in claim 10, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.